ILLUSTRATED PARTS MANUAL

Model SW Walk-Behind

THIS MANUAL CONTAINS THE ILLUSTRATED PARTS LIST FOR MODELS:

- SW32-481FS with a serial number of H2200001 to H2299999
- SW36A-481FS with a serial number of H2400001 to H2499999
- SW48V-481FS with a serial number of H2500001 to H2599999
- SW52V-541FS with a serial number of H2600001 to H2699999
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32" & 36A CUTTER DECKS
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* = California Models Only (not shown)
### 48V & 52V CUTTER DECKS

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<td>Spring, Chute Return</td>
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<td>Bolt, 3/8-16 x 3-1/4&quot; Hex Head</td>
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<td>71</td>
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<td>Nut, Hex Lock 5/16-18 x 3/4&quot;</td>
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<td>73</td>
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<td>Lock Washer 5/16&quot;</td>
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<td>Lock Washer 5/16&quot;</td>
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<td>Bolt, 3/8-16 x 2-3/4&quot; Hex Head</td>
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* = California Models Only (not shown)
### CASTER ASSEMBLY

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<td>Bronze Bearing</td>
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<td>Greasing Fitting</td>
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<td>Support Assembly (Incl. #3 &amp; #4)</td>
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### ENGINE DECK

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<td>Engine, Kawasaki FS41V</td>
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<td>Transmission, 5-speed (Peerless 700-070, 9 tooth spline)</td>
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<td>48231</td>
<td>Neutral Safety Switch</td>
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<td>Coupler, Jackshaft</td>
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<td>Wheel Axle (SW36,48 &amp; 52)</td>
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<td>Flat Washer, 7/16&quot; Special</td>
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<td>Cpsrw, M10-1.5 x55 Metric Hex Hd</td>
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<td>Bolt, Hex Head 3/8-16 x 1-1/4&quot;</td>
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<td>Wheel Assembly (incl. 38A-38B) (fits SW36,48,52)</td>
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<td>Wheel Assembly (Incl. 38C - 38D) (SW32)</td>
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<td>Bolt, 5/16-18 x 1-1/2&quot; Serrated Flange</td>
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** = Requires welding onto chassis.
## HANDLE ASSEMBLY

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<td>Nut, 5/16-18 Elastic Stop</td>
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<td>Capscrew, 1/4-20 x 3/4&quot; Hex Head</td>
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<td>Stud, 3/8-16 x 5&quot;</td>
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## SW FUEL SYSTEM

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<td>Fuel Gauge Assembly (incl. #4)</td>
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<td>Seal, Fuel Gauge</td>
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<td>Bushing, .56 Dia. Viton</td>
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<td>Fuel Hose, 1/4&quot; ID (order by inch)</td>
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<td>Lockwasher, 5/16&quot; Spring</td>
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<td>04001-09</td>
<td>Bolt, Hex Head 5/16-18 x 1&quot;</td>
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<tr>
<td>15</td>
<td>484287</td>
<td>Carbon Canister</td>
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<tr>
<td>16</td>
<td>484285</td>
<td>Grommet, Viton,</td>
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<tr>
<td>17</td>
<td>484333</td>
<td>Fitting, Remote Vent</td>
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<tr>
<td>18</td>
<td>484343-01</td>
<td>Mender, 1/4 x 3/16 w/.02 Hole</td>
</tr>
<tr>
<td>19</td>
<td>48030-22</td>
<td>Clamp, 3/8&quot;</td>
</tr>
<tr>
<td>20</td>
<td>484345</td>
<td>Hose, Vapor Recovery 3/16&quot; (order by inch)</td>
</tr>
<tr>
<td>21</td>
<td>04001-08</td>
<td>Bolt, Hex Head 5/16-18 x 3/4&quot;</td>
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<td>22</td>
<td>48059-05</td>
<td>Clamp, Vapor Recovery Hose 3/16&quot;</td>
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<td>23</td>
<td>48059-02</td>
<td>Clamp, Fuel Hose 7/32&quot; ID</td>
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<td>24</td>
<td>04019-03</td>
<td>Nut, Serrated Flange 5/16-18</td>
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<tr>
<td>25</td>
<td>452176</td>
<td>Bracket, Canister Mounting</td>
</tr>
<tr>
<td>26</td>
<td>48136-17</td>
<td>Clamp</td>
</tr>
<tr>
<td>27</td>
<td>04003-04</td>
<td>Bolt, Carriage 5/16-18 X 1&quot;</td>
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<tr>
<td>28</td>
<td>484279-01</td>
<td>Tube, Fuel Tank Insert - 4&quot;</td>
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</table>

* = Available through engine manufacturer only.
<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>48717</td>
<td>Switch, Neutral Lock</td>
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<tr>
<td>2A</td>
<td>482814</td>
<td>Throttle Control - Kohler</td>
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<tr>
<td>2B</td>
<td>48946</td>
<td>Throttle Control - Kawasaki</td>
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<td>3</td>
<td>483957</td>
<td>Engagement Switch, Electric Clutch</td>
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<td>4</td>
<td>48609</td>
<td>Key Switch</td>
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<td>5</td>
<td>48023</td>
<td>Hour Meter (dealer installed)</td>
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<tr>
<td>6</td>
<td>04003-43</td>
<td>Bolt, Carriage #10-32 x 1/2&quot;</td>
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<td>7</td>
<td>04021-26</td>
<td>Nut, #10-32 Elastic Stop</td>
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<td>8</td>
<td>482711</td>
<td>Handle Wire Harness, Manual Start</td>
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<tr>
<td>9</td>
<td>462069</td>
<td>Key Chain w/Keys</td>
</tr>
<tr>
<td>NS</td>
<td>48030-09</td>
<td>Clamp, Wire Harness</td>
</tr>
</tbody>
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### PEERLESS TRANSMISSION 700-070

**FOR REFERENCE ONLY - ORDER PARTS FROM PEERLESS / TECUMSEH**

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Part No.</th>
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<th>Ref. No.</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>1</td>
<td>772083A</td>
<td>Case, Transmission</td>
<td>50</td>
<td>778125</td>
<td>Spur Rear (35 teeth)</td>
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<td>2</td>
<td>780086A</td>
<td>Needle Bearing Grease Spec</td>
<td>51</td>
<td>778239A</td>
<td>Spur Gear (32 teeth-steel)</td>
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<td>2A</td>
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<td>Needle Bearing</td>
<td>52</td>
<td>778124A</td>
<td>Spur Gear (30 teeth)</td>
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<td>Case, Transmission</td>
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<td>778123A</td>
<td>Spur Gear (25 teeth)</td>
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<td>8</td>
<td>792089A</td>
<td>Shift Key</td>
<td>56</td>
<td>778145</td>
<td>Spur Gear (12 teeth-steel)</td>
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<td>9</td>
<td>784266</td>
<td>Shift Collar</td>
<td>57</td>
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<td>Shift Rod &amp; Fork</td>
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<td>778240</td>
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<td>11</td>
<td>778154</td>
<td>Bevel Gear (42 teeth)</td>
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<td>Bevel Pinion (14 teeth-steel)</td>
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<td>20</td>
<td>792077</td>
<td>Steel Ball, 5/16&quot; dia.</td>
<td>65</td>
<td>780139</td>
<td>Washer</td>
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<td>21</td>
<td>792078</td>
<td>Set Screw, 3/8-16 x 3/8&quot;</td>
<td>66</td>
<td>776135</td>
<td>Input Shaft (3-11/16&quot; long)</td>
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<tr>
<td>22</td>
<td>792079</td>
<td>Spring</td>
<td>67</td>
<td>776402</td>
<td>Shifter &amp; Brake Shaft</td>
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<td>24</td>
<td>780071</td>
<td>Thrust Bearing</td>
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<td>Square Cut Ring</td>
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<td>25</td>
<td>792073</td>
<td>Screw, 1/4-20 x 1-1/4&quot; (6)</td>
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<td>792074</td>
<td>Threaded Plug (Shipping only, not used)</td>
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<td>27</td>
<td>792035</td>
<td>Retaining Ring</td>
<td>81</td>
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<td>Roller Chain (No. 41 chain, 24 links)</td>
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<td>28</td>
<td>788040</td>
<td>Retaining Ring</td>
<td>82</td>
<td>786082</td>
<td>Sprocket (9 teeth)</td>
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<td>29</td>
<td>780072</td>
<td>Washer (6)</td>
<td>83</td>
<td>786083</td>
<td>Sprocket (18 teeth)</td>
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<td>30</td>
<td>780108</td>
<td>Washer (5)</td>
<td>90</td>
<td>788067B</td>
<td>Grease (32 oz. bottle Bentonite grease)</td>
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<td>32</td>
<td>792001</td>
<td>&quot;O&quot; Ring</td>
<td>150</td>
<td>510334</td>
<td>Gasket Eliminator (Loctite #515)</td>
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<td>34</td>
<td>780105A</td>
<td>Flanged Bushing</td>
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<td>178</td>
<td>Coupling (See page 26-27 for part number)</td>
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<tr>
<td>49</td>
<td>778146A</td>
<td>Spur Gear (37 teeth)</td>
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<td>179</td>
<td>Connector Shaft (See page 26-27 for part number)</td>
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</table>
REPLACEMENT DECALS AND INFORMATION PLATES

1. **WARNING**
   - DO NOT OPERATE WITHOUT DISCHARGE CHUTE, MULCHING KIT, OR ENTIRE GRASS CATCHER INSTALLED

2. **SCAG**

3. **DANGER**
   - SPINNING BLADES
   - KEEP CLEAR
   - BLADE CONTACT & THROWN OBJECTS CAN INJURE

4. **WARNING**
   - ROTATING BLADES AND BELTS
   * Keep hands, feet & clothing clear
   * Keep all guards in place
   * Shut off engine & disengage blade clutch before servicing
   * Use caution in directing discharge
   * Read instruction manual before operating
   - DO NOT OPERATE UNLESS GRASS CATCHER, MULCHING KIT OR DISCHARGE CHUTE IS INSTALLED

5. **INSTALL BELT COVER**
   - BEFORE OPERATING MACHINE
   - READ OPERATOR'S MANUAL

6. **WARNING**
   - INSTALL BELT COVER
   - BEFORE OPERATING MACHINE
   - READ OPERATOR'S MANUAL

7. **MOWER DECK**
   - PULL OUT TO ENGAGE
   - PUSH IN TO DISENGAGE

8. **PROUDLY MADE IN USA**

9. **MOUNT RIDING ATTACHMENT HERE**
   - FALLING HAZARD
   - USE ONLY SCAG APPROVED RIDING ATTACHMENTS
   - SEE OPERATOR'S MANUAL

10. **WARNING**
    - INSTALL BELT COVER
    - BEFORE OPERATING MACHINE
    - READ OPERATOR'S MANUAL
## REPLACEMENT DECALS AND INFORMATION PLATES

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>483405</td>
<td>Decal, Discharge Chute</td>
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<tr>
<td>2</td>
<td>48314</td>
<td>Decal, Scag Logo</td>
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<tr>
<td>3</td>
<td>483407</td>
<td>Decal, Danger-Spinning Blades</td>
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<td>4</td>
<td>483406</td>
<td>Decal, Warning-Rotating Blades</td>
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<tr>
<td>5</td>
<td>481971</td>
<td>Decal, Heavy Duty Commercial</td>
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<td>6</td>
<td>48332</td>
<td>Decal, Shift Index</td>
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<tr>
<td>7</td>
<td>483441</td>
<td>Decal, Instrument Panel - Rear</td>
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<tr>
<td>8</td>
<td>48404</td>
<td>Decal, Metalcraft - Made in USA</td>
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<tr>
<td>9</td>
<td>483404</td>
<td>Decal, Sulky Attachment</td>
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<tr>
<td>10</td>
<td>483402</td>
<td>Decal, Belt Cover</td>
</tr>
<tr>
<td>11</td>
<td>481483</td>
<td>Decal, Instrument Panel - Front</td>
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<tr>
<td>12</td>
<td>482816</td>
<td>Decal, Height of Cut</td>
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<tr>
<td>13</td>
<td>48315</td>
<td>Decal, 32</td>
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<td>482297</td>
<td>Decal, 36 Advantage</td>
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<td>14</td>
<td>483199</td>
<td>Decal, 48 Velocity Plus</td>
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<td>483200</td>
<td>Decal, 52 Velocity Plus</td>
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<tr>
<td>**</td>
<td>461986</td>
<td>Spanish Decal Kit, Walk-Behinds (Not Shown)</td>
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<tr>
<td>**</td>
<td>483900</td>
<td>Decal, Warning Spark Arrest (Not Shown) - California Models Only</td>
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### CUTTING HEIGHT ADJUSTMENT

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<td>1-5/8</td>
<td>1-7/8</td>
<td>2-1/2</td>
<td>2-3/8</td>
<td>2-5/8</td>
<td>2-7/8</td>
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<tr>
<td><strong>MIDDLE</strong></td>
<td>2-1/4</td>
<td>2-3/8</td>
<td>2-5/8</td>
<td>2-7/8</td>
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<tr>
<td><strong>BOTTOM</strong></td>
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<td>3-5/8</td>
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</table>

- **FAST**
- **SLOW**

---

**36 Advantage**

---

**52 Velocity Plus**

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**Heavy-Duty Commercial**