Model SW Walk-Behind

THIS MANUAL CONTAINS THE ILLUSTRATED PARTS LIST FOR MODELS:

SW32-481FS with a serial number of F9500001 to F9599999
SW36A-481FS with a serial number of F9700001 to F9799999
SW48V-481FS with a serial number of F9800001 to F9899999
SW52V-541FS with a serial number of F1600001 to F1699999
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<td>Idler Pulley, &quot;V&quot; Groove</td>
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<td>Flatwasher, 5/16&quot;</td>
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## CASTER ASSEMBLY

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<td>Spacer, Spacer Yoke, 1/2&quot; Long</td>
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<td>3</td>
<td>48100-01</td>
<td>Bronze Bearing</td>
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<td>Greasing Fitting</td>
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<td>Support Assembly (Incl. #3 &amp; #4)</td>
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<td>Nut, Elastic Stop 1/2-13</td>
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<td>Sleeve, Caster Wheel Bearing</td>
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<td>Bolt, Hex Head 1/2-13 x 5-1/2&quot;</td>
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<td>Grease Fitting, 45 Degree 1/4-28</td>
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<td>Roller Bearing, Caster Wheel</td>
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## ENGINE DECK

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<td>Transmission, 5-speed (Peerless 700-070, 9 tooth spline)</td>
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<td>Fibre Washer, thin</td>
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<td>Fibre Washer, thick</td>
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<td>Coupler, Jackshaft</td>
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<td>Jackshaft (fits SW32,36,48 &amp; 52)</td>
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<td>Bolt, 5/16-18 x 3/4” Hex Head</td>
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<td>Wheel Axle (SW 32)</td>
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<td>Lock Wshr. 3/8”</td>
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<td>Pulley, Traction Transmission</td>
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<td>Key, 1/4 x 1/4 x 3/4”</td>
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<td>04041-28</td>
<td>Flat Washer, 7/16” Special</td>
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<td>Lock Washer, 7/16”</td>
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<td>04102-04</td>
<td>Bolt, 7/16-20 x 2-1/2” Hex Head</td>
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<td>32B</td>
<td>04103-03</td>
<td>Cpsrw, M10-1.5 x 55 Metric Hex Hd</td>
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<td>04001-12</td>
<td>Bolt, 5/16-18 x 1-3/4” Hex Head</td>
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<td>Bolt, M8-1.25 x 16</td>
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<td>Nut, 3/8-16 Elastic Stop</td>
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<td>Flat Washer, 5/16”</td>
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<td>040001-32</td>
<td>Bolt, Hex Head 3/8-16 x 1-1/4”</td>
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<td>48192</td>
<td>Wheel Assembly (incl. 38A-38B) (fits SW36,48,52)</td>
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<td>Wheel Assembly (Incl. 38C - 38D) (SW32)</td>
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<td>38B</td>
<td>481860</td>
<td>Tire, 13 x 6.50-6, 2-ply (fits SW36,48,52)</td>
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<td>481861</td>
<td>Rim &amp; Bearing Assembly (incl. 39)</td>
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<td>Rim Assembly (incl. 39) (SW32 only)</td>
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<td>Washer, 1-1/16 x 1-1/2 x 18 ga</td>
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<td>Bolt, 5/16-18 x 1-1/2” Serrated Flange</td>
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<td>04003-03</td>
<td>Bolt, 3/8-16 x 2” Carriage</td>
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** = Requires welding onto chassis.
HANDLE ASSEMBLY
## HANDLE ASSEMBLY

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<td>Nut, 3/8-16 Elastic Stop</td>
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<td>Spring, Idler</td>
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<td>Bolt, 5/16-18 x 1-1/4&quot; Hex Head</td>
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<td>Nut, 5/16-18 Elastic Stop</td>
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<td>Stud, 3/8-16 x 5&quot;</td>
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<td>Cap screw, 3/16-18 x 1-1/4&quot; Serr. Flg</td>
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<td>Cap screw, 5/16-18 x 1&quot; Serr. Flg.</td>
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<td>Washer, 5/16 (.375 x .875 x .083)</td>
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<td>Bolt, 3/8-16 x 2&quot; Hex Head</td>
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<td>1/4&quot; Internal Tooth Lockwasher</td>
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<td>Socket Head Cap screw #8-32 x 1/2&quot;</td>
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<td>Spacer, Jackshaft Pulley</td>
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<td>Nut, 3/8-24 UNF</td>
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## SW FUEL SYSTEM

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<td>Fuel Gauge Assembly (incl. #4)</td>
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<td>Seal, Fuel Gauge</td>
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<td>Bushing, .56 Dia. Viton</td>
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<td>Ball Valve w/Screen</td>
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<td>Clamp, Fuel Hose</td>
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<td>Lockwasher, 5/16&quot; Spring</td>
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<td>Bolt, Hex Head 5/16-18 x 1&quot;</td>
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<td>Fitting, Remote Vent</td>
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<td>Mender, 1/4 x 3/16 w/.02 Hole</td>
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<td>Clamp, 3/8&quot;</td>
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<td>48059-05</td>
<td>Clamp, Vapor Recovery Hose 3/16&quot;</td>
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<td>48059-02</td>
<td>Clamp, Fuel Hose 7/32&quot; ID</td>
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<td>24</td>
<td>04019-03</td>
<td>Nut, Serrated Flange 5/16-18</td>
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<td>25</td>
<td>452176</td>
<td>Bracket, Canister Mounting</td>
</tr>
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<td>26</td>
<td>48136-17</td>
<td>Clamp</td>
</tr>
<tr>
<td>27</td>
<td>04003-04</td>
<td>Bolt, Carriage 5/16-18 X 1&quot;</td>
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<td>28</td>
<td>484279-01</td>
<td>Tube, Fuel Tank Insert - 4&quot;</td>
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* = Available through engine manufacturer only.
## Instrument Panel

<table>
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<tr>
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<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>48717</td>
<td>Switch, Neutral Lock</td>
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<td>2A</td>
<td>482814</td>
<td>Throttle Control - Kohler</td>
</tr>
<tr>
<td>2B</td>
<td>48946</td>
<td>Throttle Control - Kawasaki</td>
</tr>
<tr>
<td>3</td>
<td>483957</td>
<td>Engagement Switch, Electric Clutch</td>
</tr>
<tr>
<td>4</td>
<td>48609</td>
<td>Key Switch</td>
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<td>5</td>
<td>48023</td>
<td>Hour Meter (dealer installed)</td>
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<td>6</td>
<td>04003-43</td>
<td>Bolt, Carriage #10-32 x 1/2&quot;</td>
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<td>7</td>
<td>04021-26</td>
<td>Nut, #10-32 Elastic Stop</td>
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<td>8</td>
<td>482711</td>
<td>Handle Wire Harness, Manual Start</td>
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<td>9</td>
<td>462069</td>
<td>Key Chain w/Keys</td>
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<tr>
<td>NS</td>
<td>48030-09</td>
<td>Clamp, Wire Harness</td>
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PEERLESS TRANSMISSION 700-070
FOR REFERENCE ONLY - ORDER PARTS FROM PEERLESS / TECUMSEH

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<thead>
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<th>Ref. No.</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>1</td>
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<td>Case, Transmission</td>
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<td>778125</td>
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<td>778239A</td>
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<td>2A</td>
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<td>Needle Bearing</td>
<td>52</td>
<td>778124A</td>
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<td>778123A</td>
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<td>56</td>
<td>778145</td>
<td>Spur Gear (12 teeth-steel)</td>
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<td>784266</td>
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<td>57</td>
<td>778151</td>
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<td>11</td>
<td>778154</td>
<td>Bevel Gear (42 teeth)</td>
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<td>778176</td>
<td>Bevel Pinion (14 teeth-steel)</td>
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<td>20</td>
<td>792077</td>
<td>Steel Ball, 5/16&quot; dia.</td>
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<td>Washer</td>
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<td>21</td>
<td>792078</td>
<td>Set Screw, 3/8-16 x 3/8&quot;</td>
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<td>776135</td>
<td>Input Shaft (3-11/16&quot; long)</td>
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<td>Spring</td>
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<td>776402</td>
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<td>Thrust Bearing</td>
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<td>792073</td>
<td>Screw, 1/4-20 x 1-1/4&quot; (6)</td>
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<td>792074</td>
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<td>27</td>
<td>792035</td>
<td>Retaining Ring</td>
<td>81</td>
<td>786081</td>
<td>Roller Chain (No. 41 chain, 24 links)</td>
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<td>82</td>
<td>786082</td>
<td>Sprocket (9 teeth)</td>
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<td>780072</td>
<td>Washer (6)</td>
<td>83</td>
<td>786083</td>
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<td>30</td>
<td>780108</td>
<td>Washer (5)</td>
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<td>788067B</td>
<td>Grease (32 oz. bottle Bentonite grease)</td>
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<td>32</td>
<td>792001</td>
<td>&quot;O&quot; Ring</td>
<td>150</td>
<td>510334</td>
<td>Gasket Eliminator (Loctite #515)</td>
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<td>34</td>
<td>780105A</td>
<td>Flanged Bushing</td>
<td>178</td>
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<td>Coupling (See page 26-27 for part number)</td>
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<td>49</td>
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<td>Spur Gear (37 teeth)</td>
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<td>Connector Shaft (See page 26-27 for part number)</td>
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WIRE HARNESS

ENGINE DECK
WIRE HARNESS
PART NO. 484302

HANDLE WIRE HARNESS
PART NO. 482711
REPLACEMENT DECALS AND INFORMATION PLATES

1. **WARNING**
   DO NOT OPERATE WITHOUT DISCHARGE CHUTE, MULCHING KIT, OR ENTIRE GRASS CATCHER INSTALLED

2. **SCAG**

3. **DANGER**
   SPINNING BLADES
   KEEP CLEAR
   BLADE CONTACT & THROWN OBJECTS CAN INJURE

4. **WARNING**
   DO NOT OPERATE UNLESS GRASS CATCHER, MULCHING KIT OR DISCHARGE CHUTE IS INSTALLED

5. MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING PATENTS:
   [List of patents]
   PATENTS PENDING

6. RN12345

7. MOWER DECK
   PULL OUT TO ENGAGE
   [Instruction manual]
   PUSH IN TO DISENGAGE

8. ISO 9001 REGISTERED
   PRIDE OF AMERICA
   PROUDLY MADE IN USA
   [Manufacturer's logo]

9. **WARNING**
   FALLING HAZARD
   USE ONLY SCAG APPROVED RIDING ATTACHMENTS
   SEE OPERATOR'S MANUAL

10. **WARNING**
    INSTALL BELT COVER
    BEFORE OPERATING MACHINE
    READ OPERATOR'S MANUAL
### Replacement Decals and Information Plates

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Part No.</th>
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<tr>
<td>1</td>
<td>483405</td>
<td>Decal, Discharge Chute</td>
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<tr>
<td>2</td>
<td>48314</td>
<td>Decal, Scag Logo</td>
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<td>3</td>
<td>483407</td>
<td>Decal, Danger-Spinning Blades</td>
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<td>4</td>
<td>483406</td>
<td>Decal, Warning-Rotating Blades</td>
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<td>483044</td>
<td>Decal, Patents</td>
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<td>6</td>
<td>48332</td>
<td>Decal, Shift Index</td>
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<td>7</td>
<td>483441</td>
<td>Decal, Instrument Panel - Rear</td>
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<td>8</td>
<td>48404</td>
<td>Decal, Metalcraft - Made in USA</td>
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<td>483404</td>
<td>Decal, Sulky Attachment</td>
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<tr>
<td>10</td>
<td>483402</td>
<td>Decal, Belt Cover</td>
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<td>12</td>
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<td>13</td>
<td>48315</td>
<td>Decal, 32</td>
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<tr>
<td>14</td>
<td>482297</td>
<td>Decal, 36 Advantage</td>
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<td>15</td>
<td>483199</td>
<td>Decal, 48 Velocity Plus</td>
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<td>Decal, 52 Velocity Plus</td>
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<td>**</td>
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<td>Decal, Warning Spark Arrest (Not Shown) - LE Models Only</td>
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<td>484339</td>
<td>Decal, '10 C.A.R.B. Emissions (Not Shown) - LE Models Only</td>
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### Cutting Height Adjustment

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<td>1-7/8</td>
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<td>2-3/8</td>
<td>2-1/8</td>
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<td></td>
<td></td>
<td>2-7/8</td>
<td>2-5/8</td>
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<td>3</td>
<td></td>
<td>4-3/8</td>
<td>4-1/8</td>
<td>3-7/8</td>
<td>3-5/8</td>
</tr>
<tr>
<td>BOTTOM</td>
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<td>4</td>
<td>3-3/4</td>
<td>3-1/2</td>
<td>3-1/4</td>
<td>3</td>
</tr>
<tr>
<td>BOTTOM</td>
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<td></td>
<td>4-3/8</td>
<td>4-1/8</td>
<td>3-7/8</td>
<td>3-5/8</td>
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